



Botou Golden Integrity Roll Forming Machin Co.,Ltd

Address: Economic development Zone,Botou City,Hebei P.R.

Ms.Celina whatsapp:+86-15128751166 Email:sale3@jcxsteelrollformer.com



Welcome to Golden Integrity Roll Former Factory

Official Offer of

LGS C89- Light gauge steel frame machine





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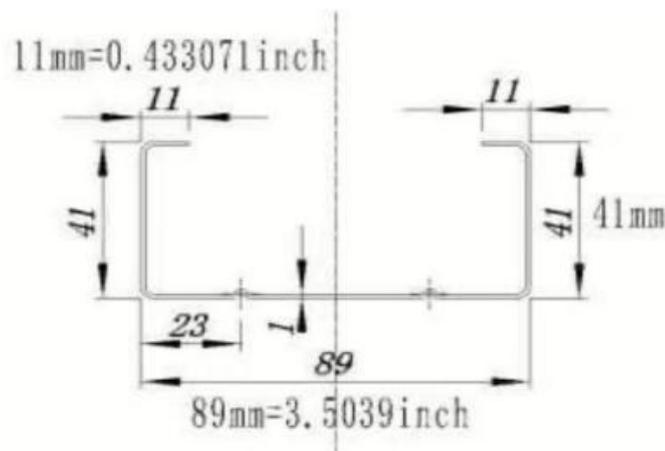
1. Subject of offer

DESCRIPTION	QTY(SET)	UNIT PRICE(USD)	SUB-TOTAL(USD)
C89 Complete set of Light Gauge Steel Frame Roll Forming Machine	1	50,500	50,500
Total FOB XINGANG, TIANJIN, CHINA			50,500

Machine Components

NO.	Description	Quantity (set)	Remark
1	3 T Electric 2 in 1 Decoiler And Leveling Device	1	Put coils and straight the coil
2	Transmission and hydraulic system	1	Induction steel belt
3	C89 Roll Forming Machine	1	Host
4	Control system	1	1 complete
5	Machine Run-Out Table	1	Drawing, you can produce yourself after you getting the machine
6	Spare parts and tool box	1	Full sets of necessary spare parts

Profile drawing:

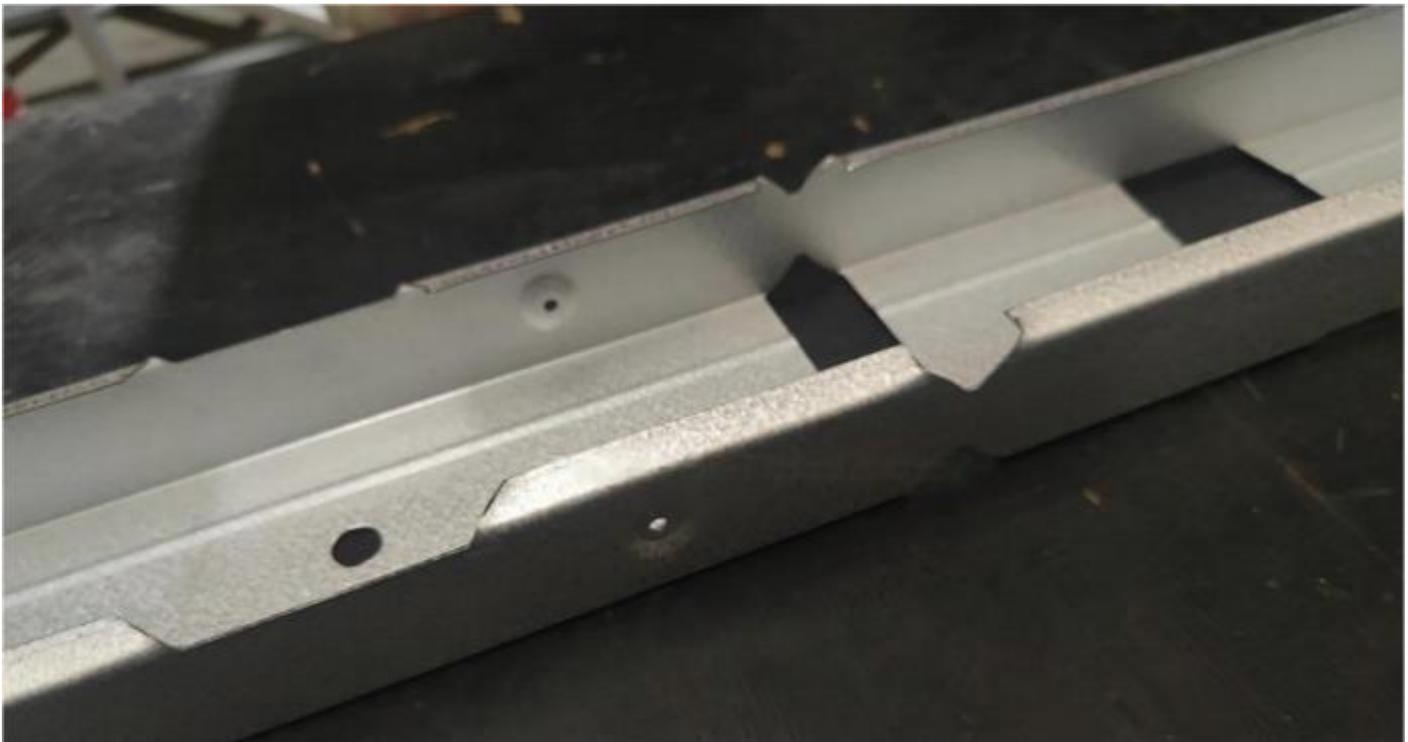
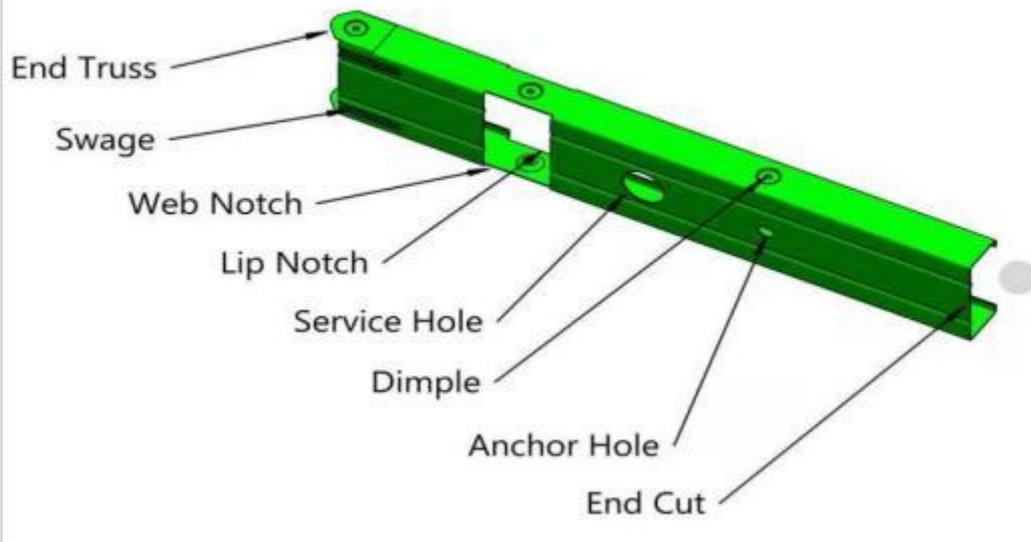




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Parameters:

C89 Equipment Parameters			
Profile Type	C shape 89*41mm	Operation System:	Vertex
Standard Speed	50m/min	Main motor power	7.5kw
Product Accuracy	0.5mm	Total power	14.5kw
Coil width	179-182mm, G550MPA steel	Hydraulic volumn	120L
Steel thickness	0.75-1.2mm	Machine weight	3000KG
Punching dies	Dimple hole, chamfer cut, web notch, lip cut, service hols, swage, shear, bolt hole		

Main Accessories

- (1) .Main Forming Machine;
- (2) 3T Hydraulic Strip Uncoiler;
- (3) .Automatic Punching Device;
- (4) .Hydraulic Motor System;
- (5) .IPC Computer Controlling System with Product Software;
- (6) .Hydraulic Post-cutter;
- (7) .Automatic Printing Device;
- (8) .Run Out Table;
- (9) .Tools;



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(10) .Operation Manual.

Machine pictures:

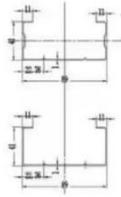




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Decoiler function:

Load steel coil, roll the coil. With stop device,Prevent emergency stop, inertia forward running. Driven method: Motor

driving Load capacity: 3.0T ID range: 430-590mm Max OD: 1300mm



Main forming machine(forming, punching ,grooving,ink-jet printing)



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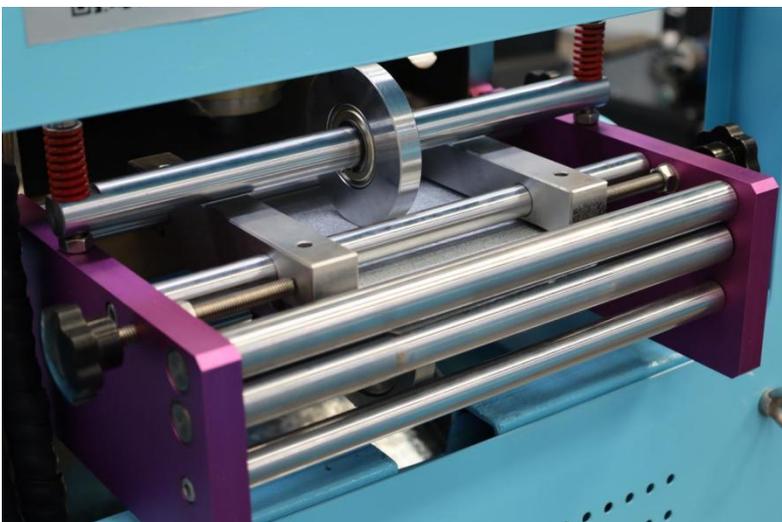
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1. **Sheet roll forming part:** it is used to roll and bend the strip steel in a certain order.
2. **Weight :** 3.2T; **Length :** 4.3m x 0.8m x1.8m (L*W*H);
3. **Forming steps:** 9sets main shaft, 4 sets pure forming;

The main drive way: Servo motor (7.5Kw), Self-locking function, to drive the machine run, to guarantee the machine work High precision and stability.





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4. **High production speed:** 50m/min (without punching) (According to the number of holes and shear length) ;

5. **Roller:** imported material, DC53. CNC center machining, hrc58-62, fine grinding;



6. **Main shaft:** 40Cr after conditioning processing, fine grinding;

7. **Stamping of frame and roof truss:** 8 working positions (pipeline hole, web hole, small side cutting, fixed hole, chamfering, web shrinkage hole, shearing, bolt hole, etc.)

Model 1 : service hole

Model 2 : web notch

Model 3 : end truss

Model 4 : triple web hole

Model 5 : lip notch

Model 6 : dimple

Model 7 : swage

We use a laser printer to print the name of each punching die on the die.



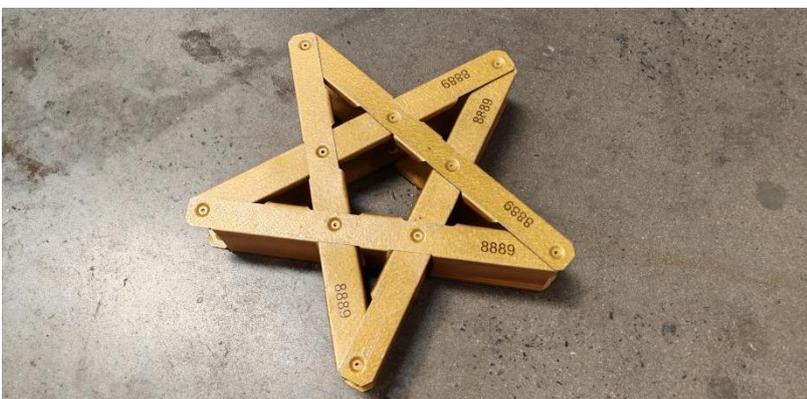
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8. **printer:** Inkjet Printer(double head) : LOGO VS Profile marking,two sides of the waist height on the spray, spray code content can be set;Ink printer, two ink cartridges. control by computer,one side printer your company logo, one side print Assembly number,We have designed an assembly drawing and we can assemble the house frame according to the assembly drawing number.





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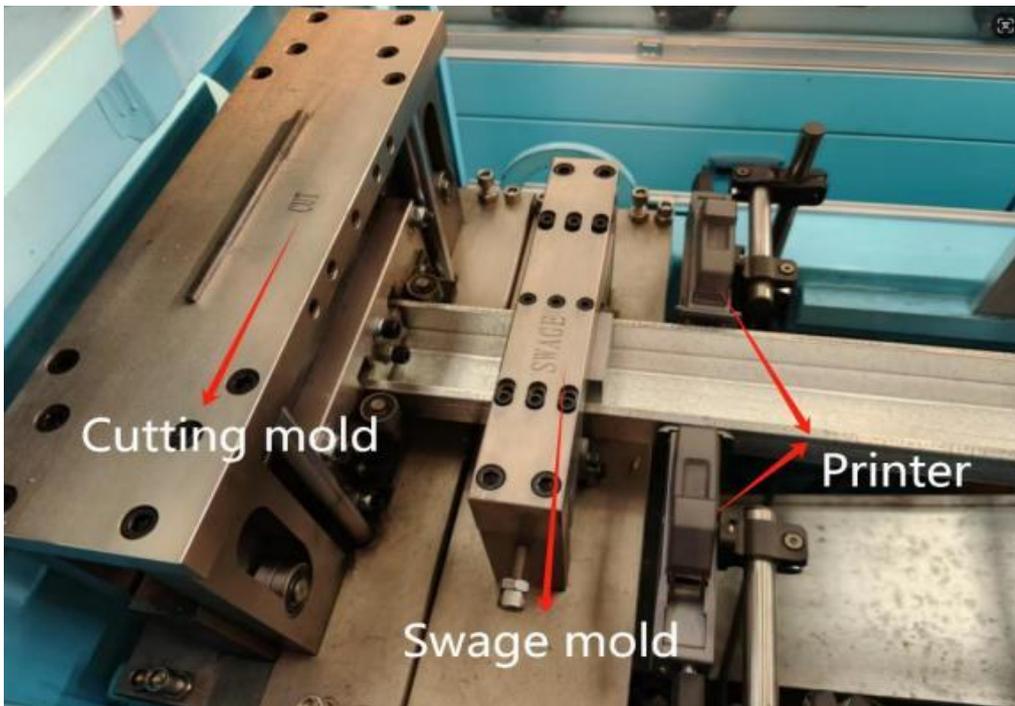
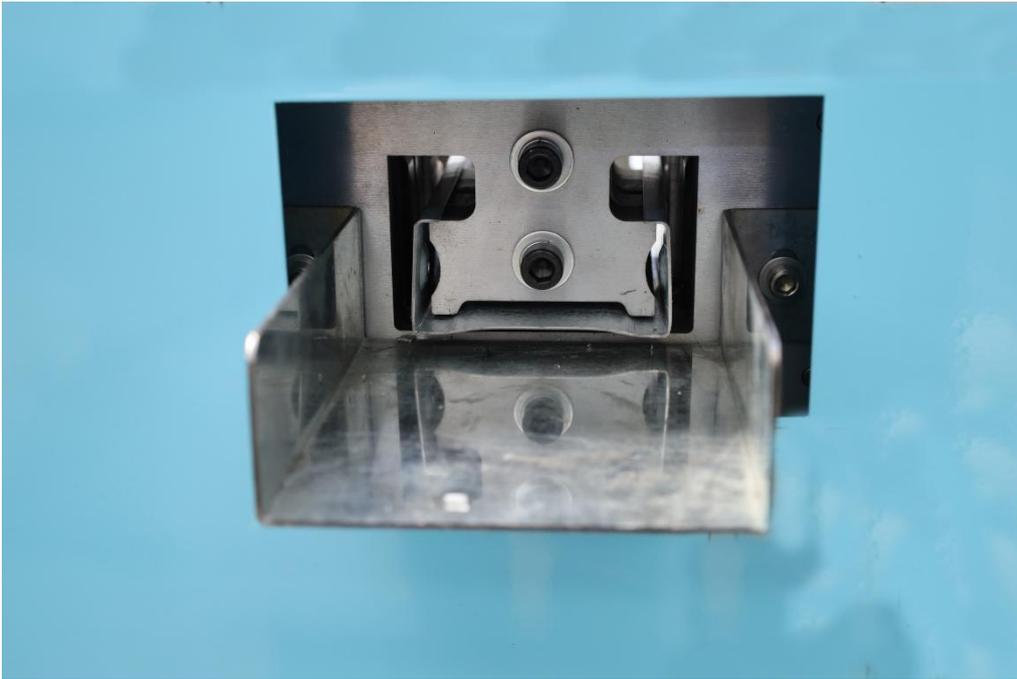


9. Cutting mode:

Hydraulic cutting system

①.Guiding Mechanism: Upper and lower cutting devices ensure smooth and deformation-free cuts.

②.Blade Material: imported material, Tungsten steel, with a cutting lifespan exceeding 1 million times.hydraulic power: 5.5kw;

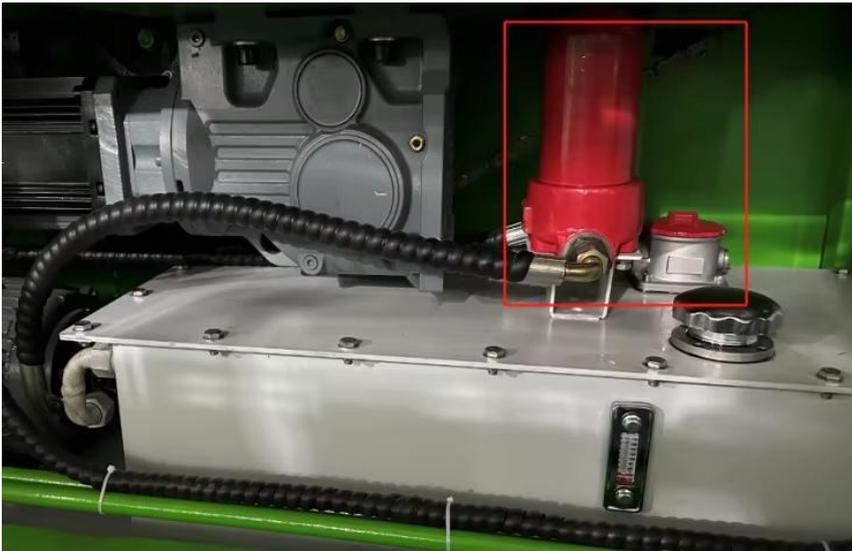


Filter device: (This is a device developed by our company independently. Other manufacturers do not have it. It



is very important to customers because the machine will definitely have this problem when working for a long time. However, our engineers developed this device to solve the problem for customers.)

We add a large filter to the oil pump to prevent the hydraulic oil from clogging the oil pump when there are impurities.



10. Control system

Production showing page. Shows the production online. Recognized the production file automatically.

1. Directly transfer the design parameters to the control computer through the USB interface or the network, import and automatically read the BOM documents by the NC control software installed in the computer, and then select the production batch after importing.
2. 19 inch touch computer + one electrical main control cabinet
3. PLC (Mitsubishi), relay (Schneider), length encoder (OMRON), servo motor (INVT)
4. Voltage:380V, 3 Phase 50Hz or as per your requirements

Control System and Software Integration:

- Regarding integration with structural design software (our machine can read Vertex BD software design the design cutting file).

- The design files be directly imported into the machine with use a USB disk.

- we supply the CNC/control system(Touchscreen, graphical interface)

- Our machine support marking or printing codes/numbers on each piece for on-site identification.



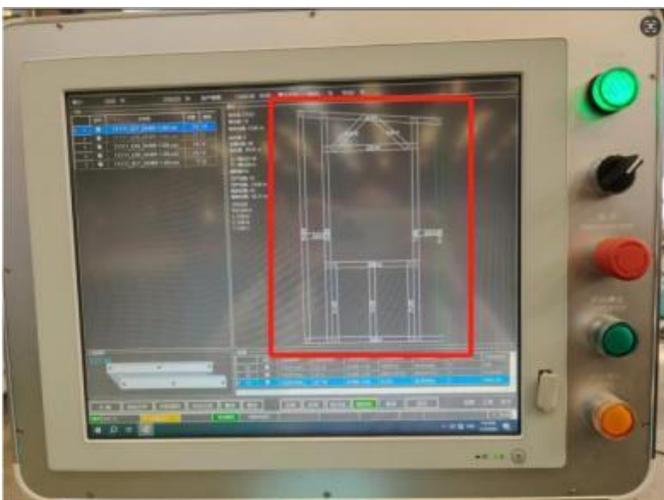
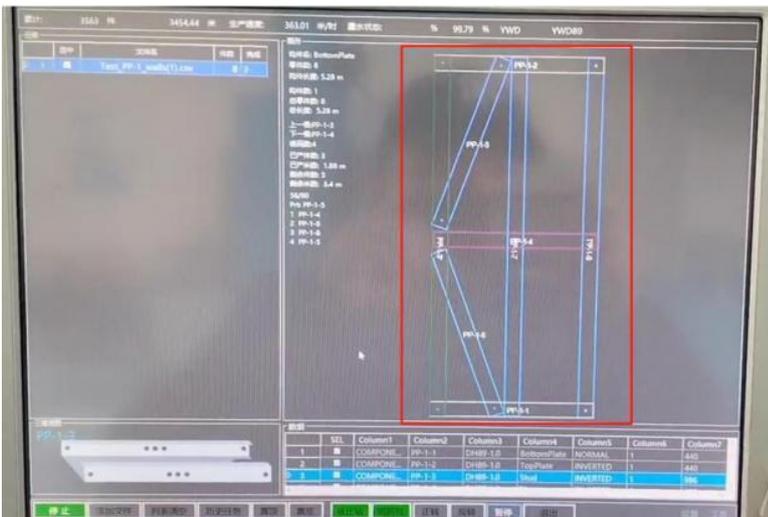
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Files that are being produced will have three-color prompts: completed/in production/to be produced.





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11. Runout table(made by the machine by yourself)

Function: on - line production, can be pallet finished materials, pallet length: 4 meters



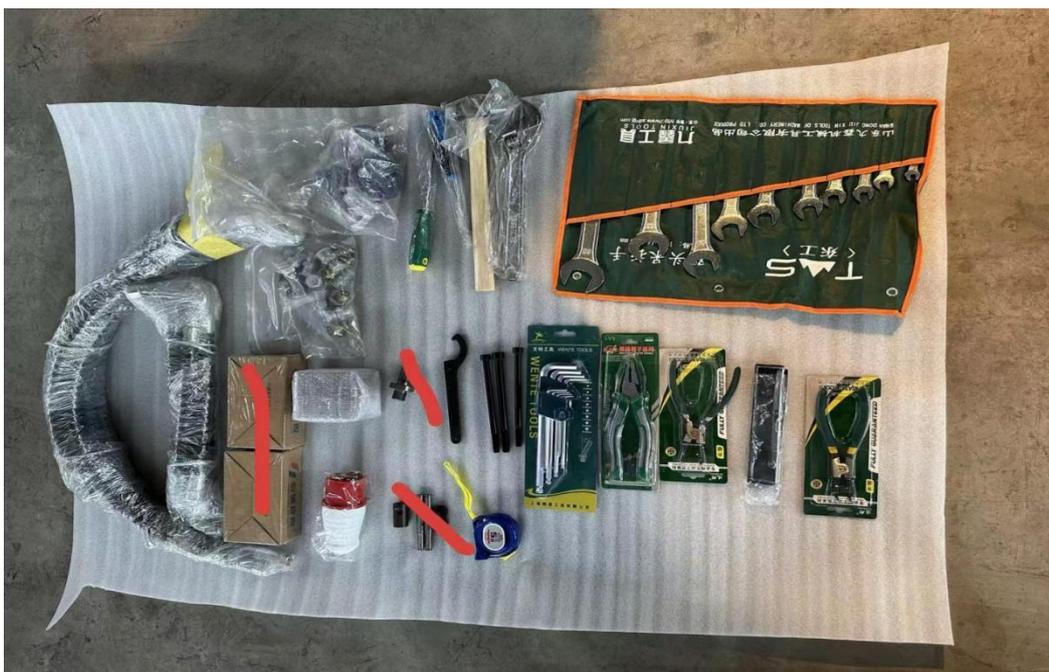
Final product:





Spare Parts

No.	Name	Quantity	Remark
1	Sealing Rings	Several	
2	Oil Tube	8 Pieces	
3	Punching Head	2 Pieces	
4	Shrink Cylinder	1 Piece	
5	Cutting Cylinder	1 Piece	
6	Wrenches	Several	
7	Screw And Nut Of the Machine	Several	
8	Electromagnetic Valve	1 Piece	
9	Ink Cartridge	2 Pieces	
10	Tool Box	1 Set	
NOTE	<p>1.Please see my video where I showed the spare parts clearly.</p> <p>2.Ink cartridges are belongs to consumables which you can buy some more. 160 dollars each. According to the output of the customer's production frames, a box of ink cartridges can be used for 3 to 6 months. Although we will give you two, you can buy some more for your future use.</p>		





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Package

- 1). Container packing of the line suitable for overseas shipping
- 2). The subjects can be loaded in one 20 ' container.
- 3). Package style: Covered by plastic film, spare parts and some small parts packed in carton box.

Delivery Time

7 working days(not include Chinese holiday) from order acceptance, deposit receipt and technical details agreement.

Payment

30% paid by T/T as deposit, 70% paid by T/T before loading.

Quality Warranty

12 months from time of loading by seller quality guarantee, life guarantee repair.

Within quality guarantee period, except for failures caused by human error, repair parts will be provided for free. After the quality guarantee period, only charge the production cost of the spare parts.

Free technical supporting and maintenance consulting in lifetime.

Assembly (Optional)

- 1). The installation charge is \$200 per day.
- 2). The buyer has to pay the seller's technician: Travel cost outside China (Including round flight charges), accommodation and foods (At least three-star hotel with air condition), solve the language problem, provide transportation from living place to the work place, and insurance out of China, etc.
- 3). Machine has tested completely in working, just assemble and with instruction can be started to work.

Good feedback from our customers



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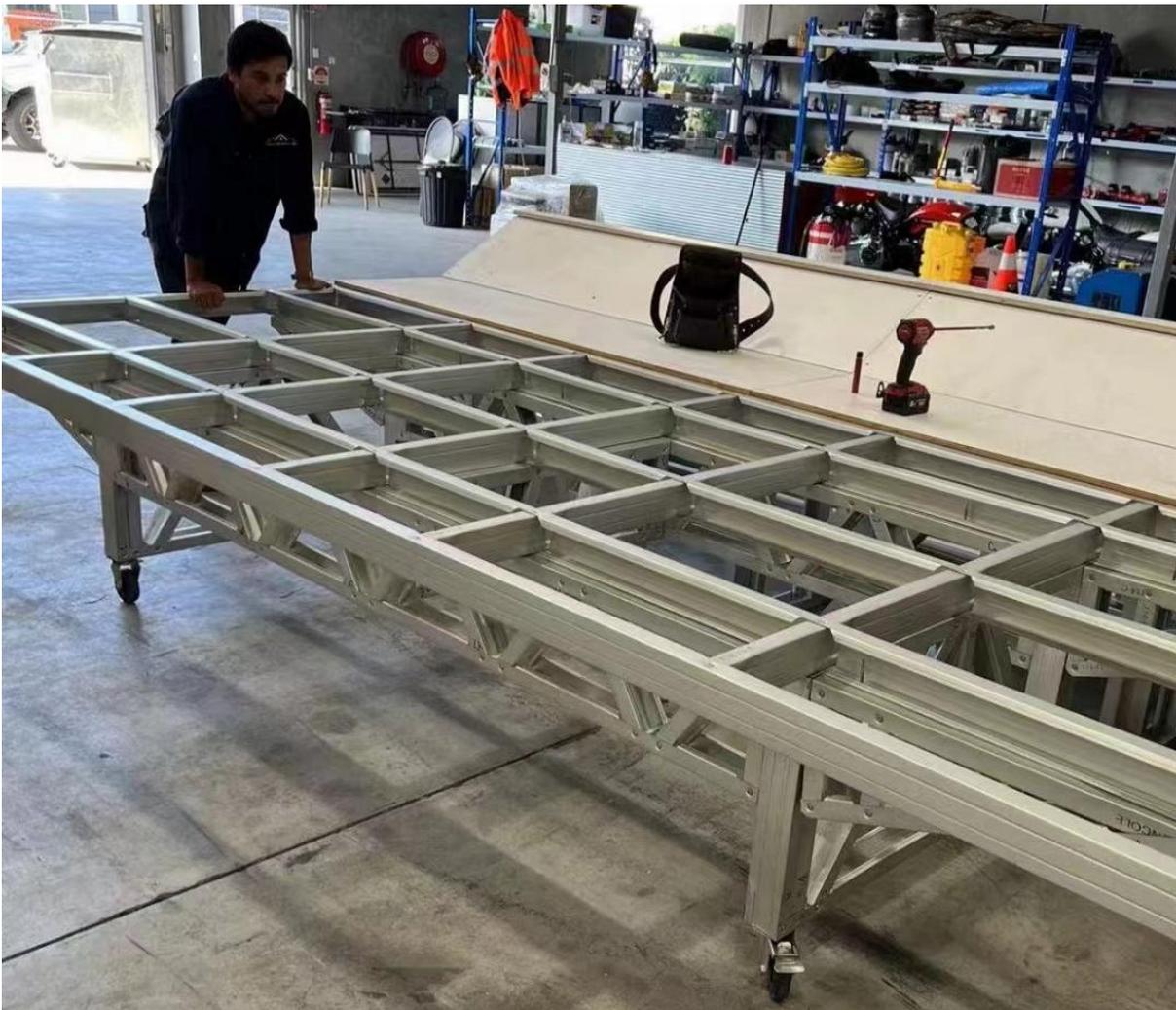




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