



Cambodian Summit Woodware Co.,Ltd

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Cambodian Summit Woodware Co.,Ltd.









- Factory Overview
- Four Advantages
- Advantages ComparedWith Vietnam Peers
- Production Management
- Product Category

Project Case

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Cambodian Summit Woodware Co.,Ltd.



■ FACTORY OVERVIEW



INTRODUCTION

Cambodian Summit Woodware Co., Ltd. is situated within the Sihanoukville Special Economic Zone (SEZ), Preah Sihanouk Province, Cambodia. It is strategically located a mere 20 kilometers from Sihanoukville, Cambodia's largest deep-water port, and is positioned along National Road 212 KM, Number 4.

Our factory occupies an extensive area of 46,000 square meters, with an initial investment of \$15 million USD for Phase 1. We specialize in the production of American-style cabinets and bathroom cabinets, primarily targeting the markets of the United States and Canada.



Total Investment



45000

Plant Size (square meter)



30+

R&D Staff



400+

Factory Employees



150+

Running Capacity (containers/month)







Our factory is equipped with multiple fully automated production lines and painting facilities from Germany, Italy, and Taiwan. The high level of mechanization and the expertise of our Chinese staff, with a minimum of 15 years of experience, are the key elements supporting our ability to meet customer expectations in terms of high quality, in time delivery and competitive cost control.

Currently, our company employs more than 500 full-time workers, and it is projected to reach approximately 700 employees at full capacity, including 100 Chinese professionals in management and technical roles.

We plan to achieve a monthly production output of over10,000 sets of cabinets and bathroom cabinets to meet different customers requirement.

Four Advantages









Advantages Compared | With Vietnam Peers

Vietnam & Malaysia

BILLING CODE: 3510-DS-P

DEPARTMENT OF COMMERCE

INTERNATIONAL TRADE ADMINISTRATION

A-570-106; C-570-107

Wooden Cabinets and Vanities and Components Thereof from the People's Republic of China: Initiation of Circumvention Inquiries on the Antidumping and Countervailing Duty Orders

AGENCY: Enforcement and Compliance, International Trade Administration, Department of Commerce

SUMMARY: In response to a request from the American Kitchen Cabinet Alliance, (AKCA), a petitioner, the U.S. Department of Commerce (Commerce) is initiating **two country-wide circumvention inquiries** to determine whether: (1) U.S. imports **from Vietnam of wooden** cabinets and vanities and components thereof (wooden cabinets and vanities) from the People's Republic of China (China), which are further processed in the Socialist Republic of Vietnam (Vietnam) and include Vietnamese components, are circumventing the antidumping duty (AD) and countervailing duty (CVD) orders on wooden cabinets and vanities from China; and (2) U.S. imports from **Malaysia** of wooden cabinets and vanities and components thereof (wooden cabinets and vanities) from China, which are further processed in Malaysia and include Malaysian components, are circumventing the AD and CVD orders on wooden cabinets and vanities from China.

DATES: Applicable [Insert date of publication in the Federal Register].

FOR FURTHER INFORMATION CONTACT: Michael Romani or Richard Roberts, AD/CVD

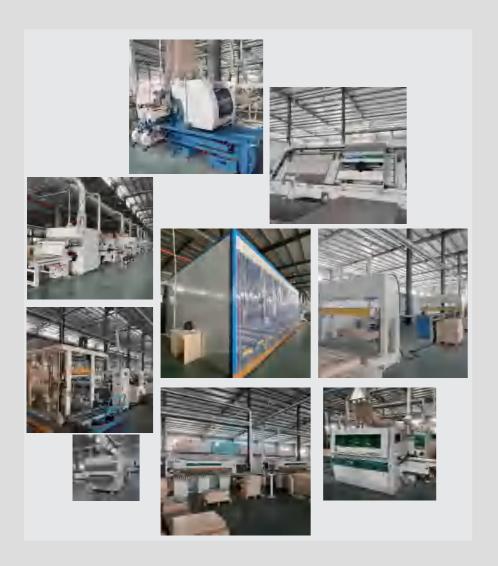
Operations, Office I, Enforcement and Compliance, International Trade Administration, U.S.

Department of Commerce, 1401 Constitution Avenue, NW, Washington, DC 20230; telephone:

(202) 482-0198 or (202) 482-3464, respectively.

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PRODUCTION EQUIPMENT



PRODUCTION PROCESS



SUMMIT. FINE CABINET AND TRIM MANUFACTURER

Door/Drawer Front and Moulding Trim Workshop





- German Weining four-sided planer lines.
- Equipment lines of double-end tenoner machine.
- Large and heated assembly area.
- Wood seasoning rooms with numerical control screen to display the temperature, humidity, and moisture content.
- Double-end milling for 4 profile per time.
- 6 mass production lines of sanding machine.

SUMMIT FINE CABINET AND TRIM MANUFACTURER

Cabinet Carcass Manufacturing workshop





- 8 fully automatic CNC electronic cutting saw.
- Automatic feeding equipment, slotting machines, automatic steering wheels, six rows of drills, and automatic cutting equipment in one lines.
- The assemble line could finish 8 different processes in one time.
- Digital display temperature control meter is equipped.
- Full time on site Q/C check in semi-finished product inspection area.

SUMM

Painting Workshop

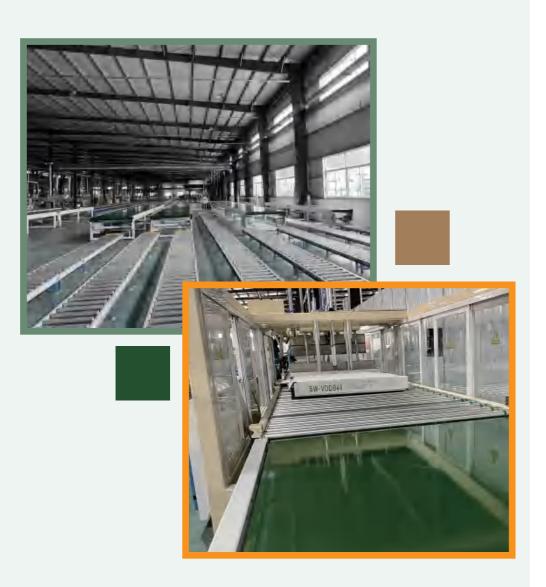




- Auto painting hanging spray lines for primer.
- Auto reciprocating spray painting lines.
- Painting hanging lines for topcoat.
- Flat spray lines for topcoat.
- UV coating area.
- Color checking room.

SUMMIT FINE CABINET AND TRIM MANUFACTURER

Packaging Workshop





- Pre-assemble components preparation area.
- Full automatic packing assembly line.
- Hardware assembly area.
- Finished product inspection area



Kitchen Cabinets

Bathroom Vanity

Moulding Trim





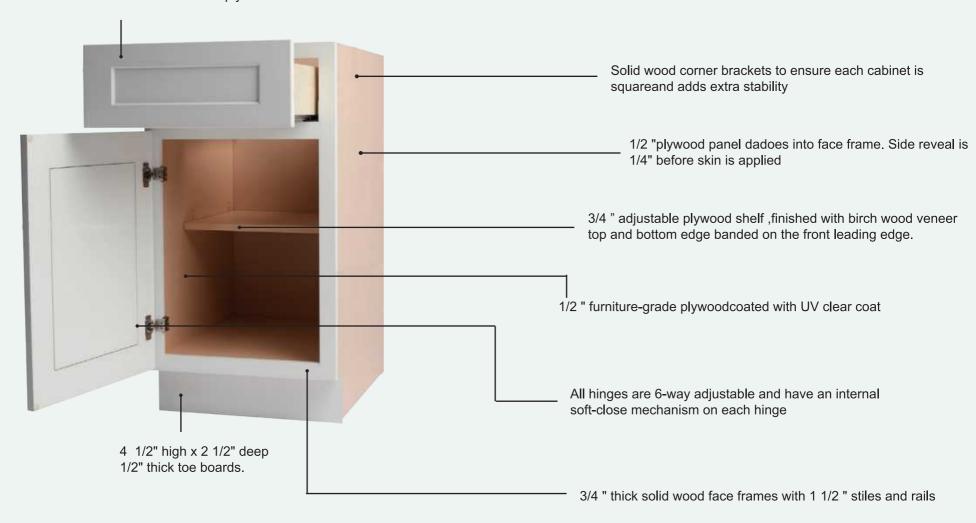


PRODUCT CATEGORY

Cabinet Specification And Construction

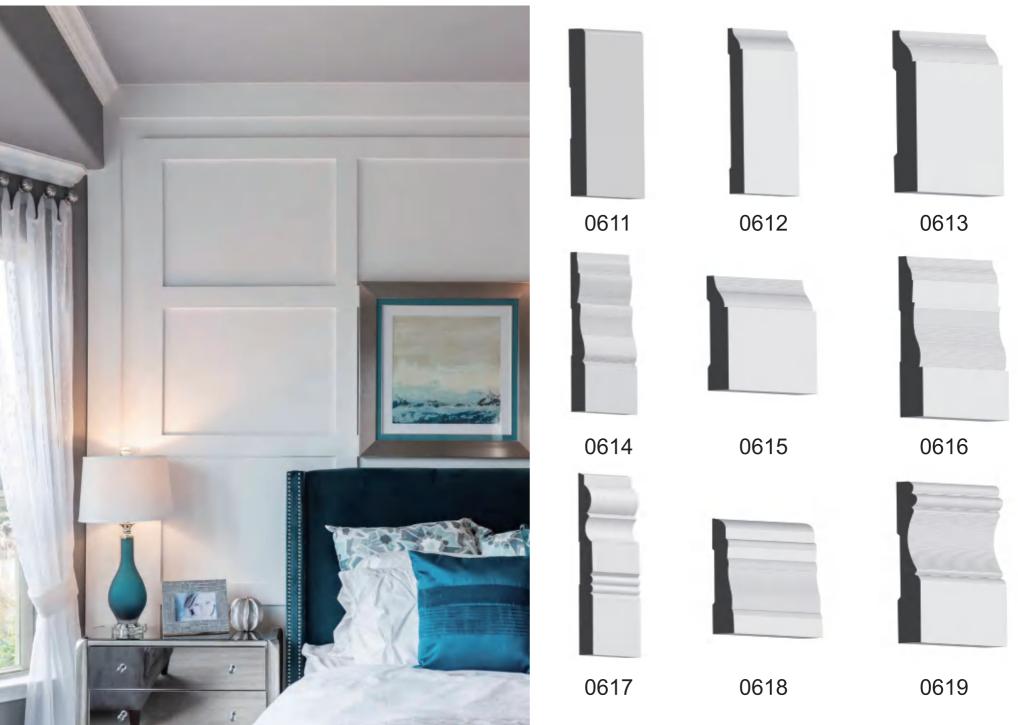


5/8 " solid wood dovetail construction on all sides of drawer box with UV clearcoat on all exposed surfaces. Drawer glides are all steel constructed soft-close mechanisms. 3/8 " plywood drawer bottom



Cambodian Summit Woodware Co.,Ltd.



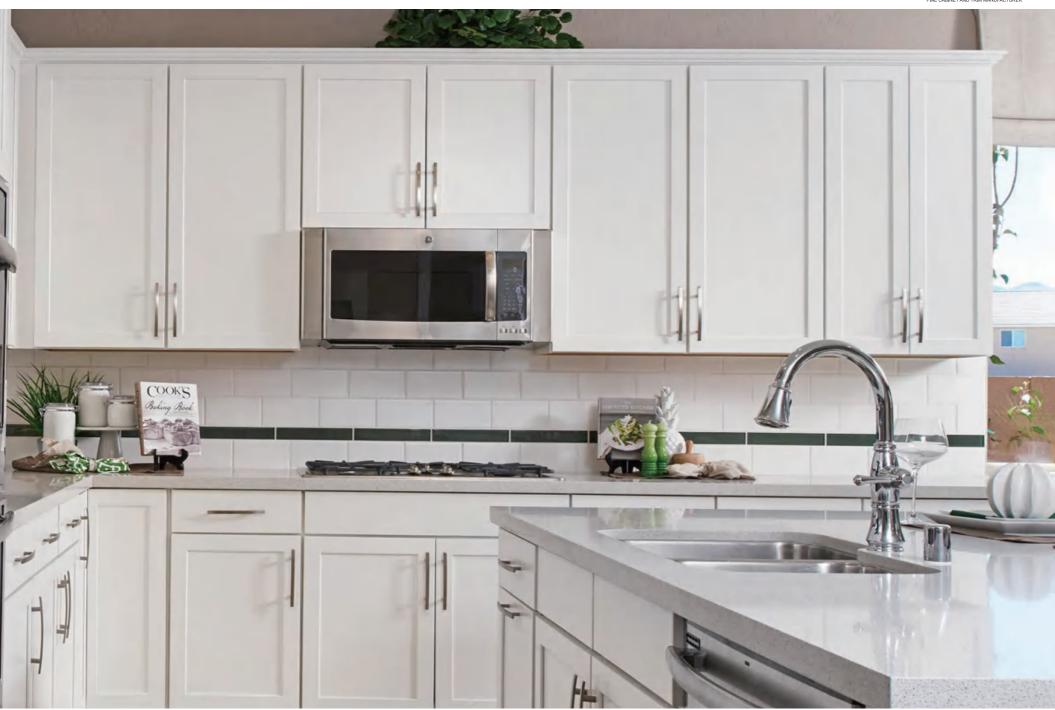


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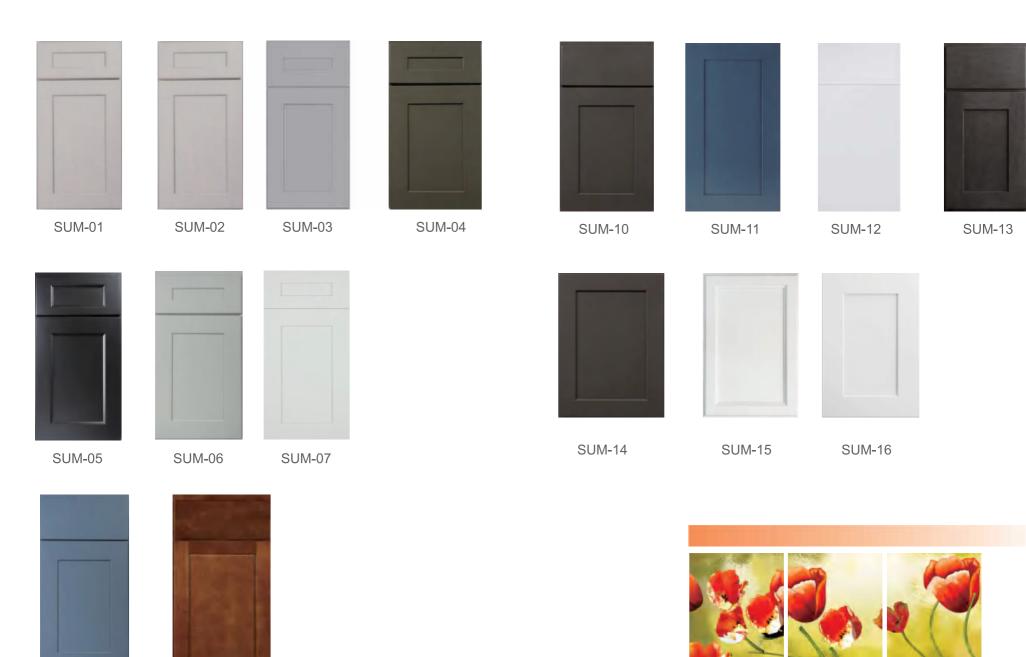






Solidwood Door



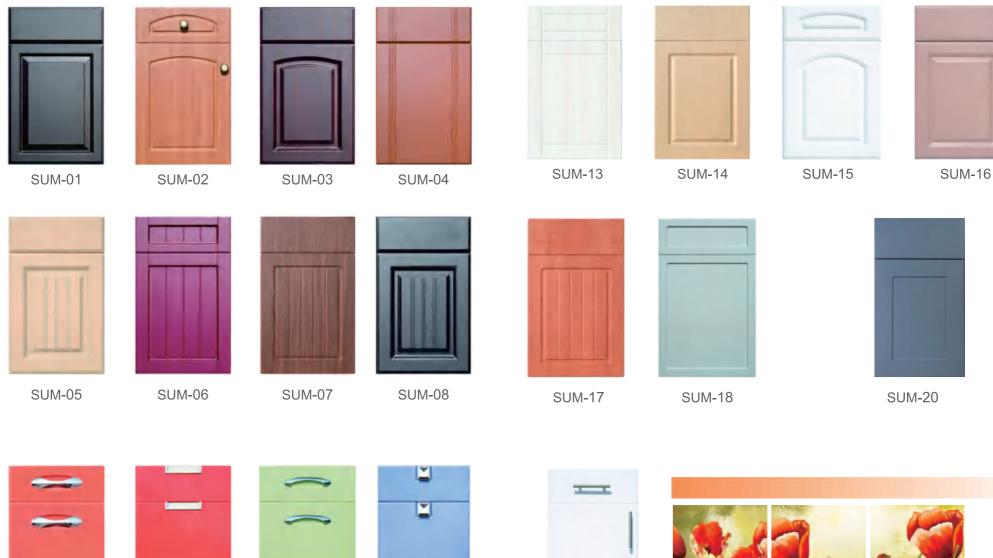


SUM-08

SUM-09

Laminated Doors





SUM-09 SUI

SUM-10 SUM-11

SUM-12



SUM-19





CABINET CONSTRUCTION OPTIONS

	STANDARD	SELECT	ALL PLYWOOD.	
Hinges	6-Way adjustable hinge	NEW Quiet, 6-way adjustable Smart Stop™ self-closing hinge	NEW Quiet, 6-way adjustable Smart Stop self-closing hinge	
Sides	3/8" Thick furniture board with matching laminate exterior		3/8" Thick plywood with fnished veneer exterior	
Back	3/8" Thick furniture board		3/8" Thick plywood	
Top/ Bottom	1/2" Thick furniture board top and bottom on wall cabinets. 3/8" Thick furniture board bottom on base cabinets		1/2" Thick plywood top and bottom on wall cabinets 3/8" Thick plywood bottom on base cabinets	
Corners	Four furniture board corner braces on base cabinets		Two lineal plywood front-to-back stretcher rails on base cabinets	
Wall/Tall Shelves	Adjustable 3/4" thick furniture board		Adjustable 3/4" thick plywood	
Base Shelves	Fixed 1/2" thick half-depth furniture board, and adjustable 3/4" thick full-depth furniture board on open and full-height base cabinets		Fixed 1/2" thick half-depth plywood, and adjustable 3/4" thick full- depth plywood in open and full-height base cabinets	

DRAWER CONSTRUCTION OPTIONS

	STANDARD	SELECT	ALL PLYWOOD*
Box	1/2" Thick furniture board sides, front and back	3/4" Nominal thick all wood sides, front and back with clear topcoat	
Bottom	3/8" Thick furniture board, fastened into four sides	1/4" Thick plywood, fully captured on four sides	
Guides	3/4 Extension, side-mount epoxy-coated	NEW Concealed, full-extension drawer guides with Smart Stop quiet closing mechanism	
Joinery	Stapled butt joint	Dovetail joint	
Depth	20" on base cabinets	21" on base cabinets	

*All plywood components meet ANSI/HPVA HP-1 standards, and may contain MDF or particleboard.











6-way Adjustable Hinge

fully concealed, lifetime warranty cup hinge that adjusts and self-closes



Full-Extension QuietClose Guides

Undermounted, concealed guides extend the drawer fully, complete with closing mechanism that prevents drawer from slamming.



I-Beam Braces

1/2"thick I-beam braces integrate sides, back and face frame for construction, shipping and optimal installation stability.



Captured, Dovetail

Chear-coated 3/4" nominal thick solid wood box constructed with furnitune-quality dovetail joinery andfully captured, laminated bottom.

Drawer Construction

Standard Drawer Construction
3/4"*all-wood sides; dovetail joinery
*Prior to processing
Drawer bottom is 1/4"with birch clear-co.

Drawer bottom is 1/4"with birch clear-coated plywood, fully captured in box sides, front and back.

QuietClose Guides fully concealed, nylon roller runners, self-aligning guides. Our QuietClose premium full-extension guide provides a gentle, controlled self-closing that engages when the drawer is 2 inches from the cabinet, The drawer features smooth ball-bearing operation with a 70lb load capcity.

Valuc Deawer Option 5/8"melamine drawer box is standard on the following door styles:Batton, Carlisle Woodgrain, Cavette, Kane, Marshall, Murphy, Nelson and Newton. Fully concealed nylon roller runners and self-aligning guieds

Tandem Metal Drawer Option
Double-walled metal sides.
Melamine back and bottom.
Drawer front attaches directly to the drawer box sides,
Concealed, undermounted, full-extension guides and QuietClose
self-closing mechanism.





SUMMIT FINE CABINET AND TRIM MANUFACTURER

The cabinet specifications combines product information, illustrations and features all into one easy-to-use reference manual.

how to read CaBinet iteM Code

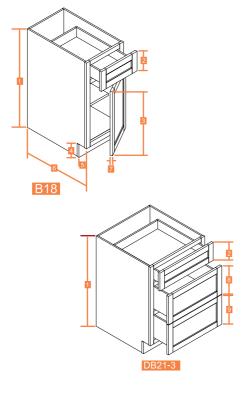


Base Cabinet Height and/or depth not listed in

KiTCHen CaBineT diMension

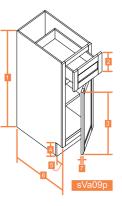
Thermofoil door style (HJPT-09)

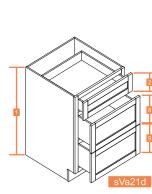
- 1 Standard 34-1/2"
- 2 6" on K10, M01, A7, K8, K3 7" on J5, CO66, S1, S8
- 3 23" on K10, M01, A7, K8, K3 22" on J5, CO66, S1, S8
- 4 Standard 4-1/2"
- 5 Standard 2-1/2"
- 6 Standard 24" (To the face frame)
- 7 Standard 3/4"
- 8 11-3/8" on K10, M01, A7, K8, K3 10-7/8" on J5, CO66, S1, S8
- 9 11-3/8" on K10, M01, A7, K8, K3 10-7/8" on J5, CO66, S1, S8



VaniTY CaBineT diMension

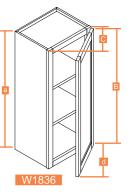
- 1 Standard 33"
- 6" on K10, M01, A7, K8, K3 20" on J5, CO66, S1, S8
- 21-3/8" on K10, M01, A7, K8, K3 20" on J5, CO66, S1, S8
- 4 Standard 4-1/2"
- 5 Standard 2-1/2"
- 6 Standard 21" (To the face frame)
- 7 Standard 3/4"
- 8 10-5/8" on K10, M01, A7, K8, K3 10-3/16" on J5, CO66, S1, S8
- 9 10-5/8" on K10, M01, A7, K8, K3 10-3/16" on J5, CO66, S1, S8





Wall CaBineT diMension

- a 36'
- **b** 35-1/2" (Door dim.)
- **c** 18"
- d 17 3/4" (Door dim.)



noTe

Vanity FA#### Cabinets, 1/8" – 1/2" deviation expected.

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Drawing and specification



1 Drawer 1 Door 1 Adi Shelf



1 Drawer 2 Doors 1 Adi Shelf



2 Drawers 2 Doors 1 Adi Shelf



1 Small Drawer 2 Large Drawers



1 Full Door: 14 3/4" x 29-1/4" 2 Wooden Round Susans



15"-18"W: 1 Door



WM2442H

24"-30"W: 2 Doors 2 Doors 12"-21"H: No Shelf Matching Color Interior 24"High: 1 Adj.Shelf

• AG2718

• W361227

• W361827

• W362127



30" & 36"H: 2 adj. Shelves 42"H: 3 Adj. Shelves



◆ WDC2442 MDC273615 WDC274215



1 Door: 14-3/4" W WMDC274215H 30" & 36" High: 2 Adj. Shelves Not Included 42" High: 3 Adj. Shelves Not Included Matching Color Interior 27" Wide x 15" Deep

◆ WMDC2430H

◆ WMDC2436H

WMDC2442H

WMDC273615H

• WES0930

 WES0936 ◆ WES0942



2 Doors: 10-1/2"W x 29-1/4"H 2 Wooden Kidney Shaped Susans



1 Full door: 14-3/4" x 29-1/4" No shelf



1 Drawe 1 Door 1 Adj. Shelf



WALL CABINET 12"H

2 Dummy drawers 2 Doors No Shelf



Door: 8-3/4" W x 29-1/4"H 3 Wooden Shelves Standard Ball Bearing Side Glide



All-wood Standard 18" High 24", 27" Deep



2 Doors: 8-3/4"W 30" & 36" High: 2 Adj. Shelves 42"High: 3 Adj. Shelves



2 Doors 1 Open Shelf Opening: 24" W x 16"H Shelf Overhang: 5-1/4"

30" & 36" H: 2 Adj. Shelves

42" High: 3 Adj. Shelves

1 Door: 14-3/4" W



9"W X 24"D 3 Fixed Shelves Matching Color Finish Specify Left or Righ When

ordering Asembly

• BES09







1 Bin Cut-out



2 Doors 1 Adi. Shelf



No shelf

WALL CABINET 15"H



No Shelf



5 Drawers: 5-3/4" x 5-1/2" 30" Wide 6" HIGH 12" DEEP



36".42" Wide 24" High 9" Deep



30WR: 10 compartments 36WR: 14 compartments



ALL-wood 1-1/2" high Matching Color Finish

PLATE RACK CABINET

Matching Color Finish



All-Wood 18"H with 15"H Opening WCD3618: 12 Plates

WALL CABINET 18"H

No Glides





2 Doors No Shelf



2 Doors 1 Adj. Shelf



9"-21"W: 1 Door 24"-42" W: 2 Doors 2 Adi. Shelves

W2430 • W2730 W3030 W3330

W3630

• W4230

• W2442

• W2742

• W3042

• W3342

• W3642

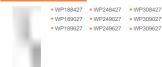
• W4242



21"Deen 1 Drawe







18"Wide: 2 Doors 24" & 30" Wide: 4 Doors 3 Roll outs with Ball Bearing Glide Upper Door: 30",36",42"H 1 Shelf in the bottom box

84" & 90"H: 2 Adj. Shelves in the Ton Box 96"H: 3 Adi. Shelves in the Too Box



- OC338427 OC339027
- Oc339627 27"Deep 2 Doors: 12" 18" 24" H



9"-21"W: 1 Door

2 Adj. Shelves

24"-42"W: 2 Doors

• W1236 • W1536 ♦ W1836 ♦ W2136

• W0936





9"-21"W: 1 Door



24"-42"W: 2 Doors 3 Adj. Shelves



15"-18"W: 1 Door 24"-30"W: 2 Doors 2 Adj. Shelves Not Included Matching Color interior

OC308427WO



1 Drawer: 7-1/2"H 2 Doors: 12", 18", 24"H



12". 15". 21", 24" Wide 21"W x 28" H (Vanity) 28".30",36",42" High Predrilled Hinge Holes 3/4" Thick



4 Dummy Doors No Face-frame 84", 90",96"High Use it for Tall Cabinets 24",27" Deep Predrilled high Holes 3/4" Thick



3" Return Filler 23-1/4" Deep Panel 34-1/2" High

Drawing and specification



• RRP9027 • RRP9627 • RRP9627*3/4

3" Return Filler 26-1/4" Deep Panel 84" 90" 96" High Optional 1-1/2" Return Filler Sold Seperately



1/4" Thick 36" Wide 96" High BP3696: Short Grain BP9636: Long Grain



• WF630 • WF642 ◆ WF1236 All-Wood 3" 6 12" Wide 30".36".42"High Matching Finish One Side

♦ WE330

WF336









5" Deep

10" High











4-1/2" Wide 3/4" Wide 1/4" Thick 1/4" Thick 96" Long 96" Long







3/4" Deep 3/4" Wide 1/4" Thick 96" Long

◆ QRM10



3".6" Wide 3/4" Thick 96" Long



3/4" Thick

15"High

3-1/2" Wide 8-1/4" Deep 13" High

3" Deep

18"High



5 -1/2" Wide 7 - 1/2" Deep 30" High



10" High



3" Deep 34-1/2" High



Standing Height: 2-1/4" Standing Depth: 2-1/8"



Standing Height: 2-1/8" Standing Depth: 3-3/4"

Q3/4" Deep

3/4" Wide

96" Long



Standing Height: 3-3/4" Standing Depth: 5-1/4"

CROWN DENTIL MOLDIN



Standing Height: 3" Standing Depth: 3-1/4"



2" Wide 3" Wide 3" Deep 3/4" Thick

• RC313







20" Wide

3/4" Thick

4 1/2" High

20" Wide 3/4" Thick 4-1/2" High



8-1/2" Deep

34-1/2" High

3" Wide 4" High



3" Wide 4" High



Standing Depth: 4" 96" Long

Standing Height: 2-1/8"

Standing Depth: 1-5/8"



2-1/4 Wide 3/4" Thick 96" Long



3" Wide 3/4" Thick 96" Long



3/4" Thick



1-1/2" Wide 2-1/4" Deep

34-1/2" High





Top 6" W & Bottom 4" W 3/4" Thick



2 doors: 27 3/4"H 1 Shelf

VA09 • VA12 VA15 VA18

33"High 21"Deep 1 Door 1 Adi.shelf



33" High 21" Deep 1 Dummy Drawer 2 Doors



1 Dummy Drawer 2 Drawers: 12"W 1 Doors: 18"W No Shelf Door on Right

VAM2427



3" Wide 3/4" Thick 3/4" Thick 96" Long 96" Long

• PCVFF3



Plinth - BB3*4: 3"W x 4"H Rosette- FB3*3: 3"W x 3" H

4-1/2" Wide

30"-60" Long

3/4" Thick





4-1/2" Wide 3/4" Thick 30"-60" Long



2 Doors: 12" W 1 Dummy Drawer No shelf 2 Drawers: 12"W Door on Right

◆ VAD4821 ◆ VAD6021

21" Deep 2 Doors: 12" on VAD4821 1 Dummy Drawer 6 Drawers: 12"W No Shelf

◆ VAD6021DD

4-1/2" High



No Shelf

4 Doors: 12" W

No Shelf



2 Doors: 47-7/8" & 27-3/4"

24" Deen

4 Shelves

Wooden Frame Beveled Edge Mirror Not Tempered