



## Cambodian Summit Woodware Co.,Ltd

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**Cambodian Summit Woodware Co.,Ltd.**



■ Factory Overview

■ Four Advantages

■ Advantages Compared With Vietnam Peers

■ Production Management

■ Product Category

■ Project Case

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Cambodian Summit Woodware Co.,Ltd.



## FACTORY OVERVIEW



# INTRODUCTION

Cambodian Summit Woodware Co., Ltd. is located in Sihanoukville SEZ, Preah Sihanouk Province, Cambodia, only 20 kilometers away from Sihanoukville, the largest deep-water port in Cambodia, and located at No. 4 National Road 212 KM.

Our company was registered and established on Feb. 2023. It covers an area of 45,000 square meters, with a new factory building of more than 35,000 square meters, and a new office building and dormitory area of more than 2,100 square meters. The registered capital of our company is 8 million US dollars, and the actual investment exceeds 15 million US dollars.

**\$30.0million**

Total Investment



**45000**

Plant Size  
(square meter)



**30+**

R&D Staff



**400+**

Factory  
Employees



**150+**

Running Capacity  
(containers/month)



Our company majors in producing and processing kitchen cabinet and moulding trim. At present, all our products are exported, and the main market is the United States. Our company has a number of new assembly lines to achieve a high degree of automation.

Our company currently has more than 300 full-time employees, and it is expected to reach about 800 workers at full capacity, including 50 Chinese management and technical employees.

Our brief introduction as below,

1. Products: Kitchen Cabinet, Bathroom Vanity and Moulding Trim etc.
2. Material: Maple, Birch, Oak, Poplar, Plywood, Particle Board, MDF, HDF etc.
3. Finish: Painted, Stain, Melamine, Thermofoil /PVC, Acrylic, PET, UV etc.
4. Production Capacity: 3000 cabinets and 5000 trims per day.
5. Monthly Exporting Volume: 150 x 40HQ containers per month.
6. Advantages: High quality, Competitive Price, Short delivery date, Best service

Confucius saying "How happy we are, to meet friends afar !"

Looking forward to working with you in the very near future.

# Four Advantages



High Quality



Competitive Price



Short Delivery Date



Best Service

# Advantages Compared With Vietnam Peers

## Vietnam & Malaysia

BILLING CODE: 3510-DS-P

DEPARTMENT OF COMMERCE

INTERNATIONAL TRADE ADMINISTRATION

A-570-106; C-570-107

Wooden Cabinets and Vanities and Components Thereof from the People's Republic of China:  
Initiation of Circumvention Inquiries on the Antidumping and Countervailing Duty Orders

AGENCY: Enforcement and Compliance, International Trade Administration, Department of  
Commerce

SUMMARY: In response to a request from the American Kitchen Cabinet Alliance, (AKCA), a petitioner, the U.S. Department of Commerce (Commerce) is initiating **two country-wide circumvention inquiries** to determine whether: (1) U.S. imports **from Vietnam of wooden cabinets and vanities and components thereof** (wooden cabinets and vanities) from the People's Republic of China (China), which are further processed in the Socialist Republic of Vietnam (Vietnam) and include Vietnamese components, are circumventing the antidumping duty (AD) and countervailing duty (CVD) orders on wooden cabinets and vanities from China; and (2) U.S. imports from **Malaysia** of wooden cabinets and vanities and components thereof (wooden cabinets and vanities) from China, which are further processed in Malaysia and include Malaysian components, are circumventing the AD and CVD orders on wooden cabinets and vanities from China.

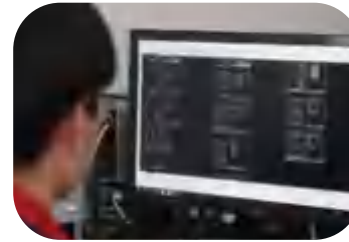
DATES: Applicable [Insert date of publication in the Federal Register].

FOR FURTHER INFORMATION CONTACT: Michael Romani or Richard Roberts, AD/CVD Operations, Office I, Enforcement and Compliance, International Trade Administration, U.S. Department of Commerce, 1401 Constitution Avenue, NW, Washington, DC 20230; telephone: (202) 482-0198 or (202) 482-3464, respectively.

## PRODUCTION EQUIPMENT



## PRODUCTION PROCESS



1.CAD Drawing



2.Wood Preparation



3.Cabinet Carcass Manufacturing workshop



4.Painting Stain Workshop



5.Package Workshop



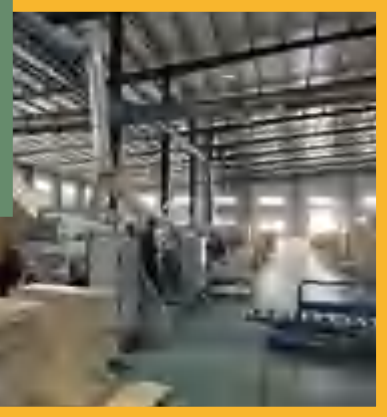
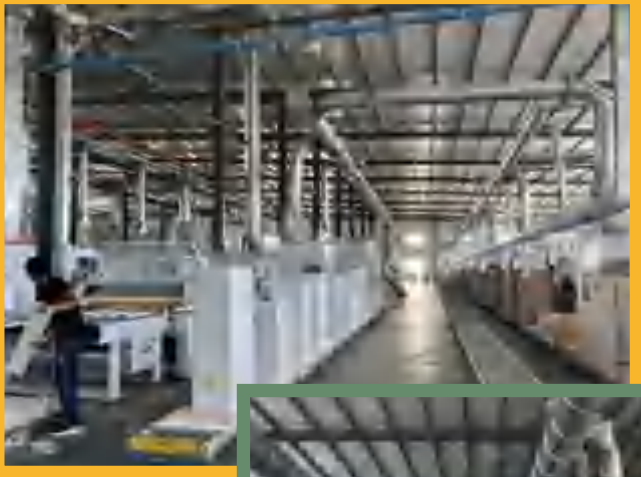
6.On Time Delivery

# Door/Drawer Front and Moulding Trim Workshop



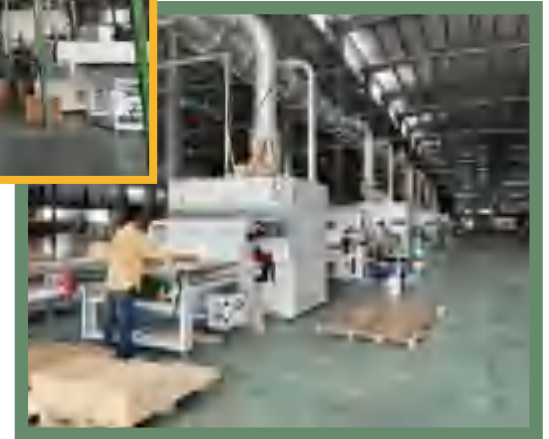
- German Weining four-sided planer lines.
- Equipment lines of double-end tenoner machine.
- Large and heated assembly area.
- Wood seasoning rooms with numerical control screen to display the temperature, humidity, and moisture content.
- Double-end milling for 4 profile per time.
- 6 mass production lines of sanding machine.

# Cabinet Carcass Manufacturing workshop



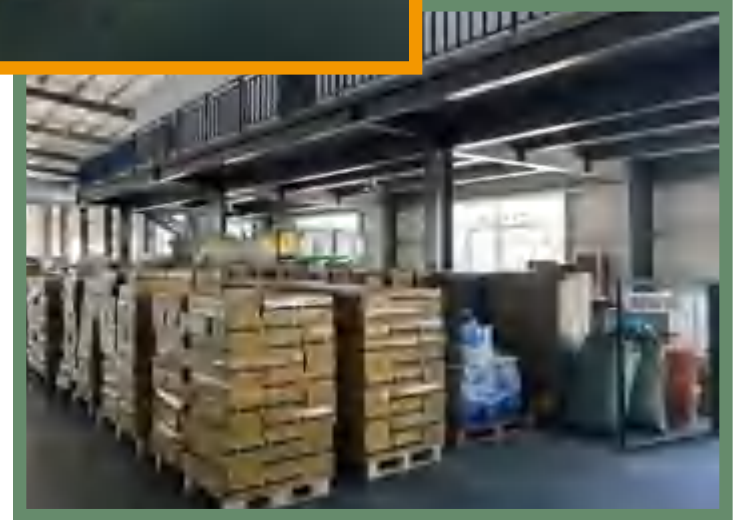
- 8 fully automatic CNC electronic cutting saw.
- Automatic feeding equipment, slotting machines, automatic steering wheels, six rows of drills, and automatic cutting equipment in one lines.
- The assemble line could finish 8 different processes in one time.
- Digital display temperature control meter is equipped.
- Full time on site Q/C check in semi-finished product inspection area.

# Painting Workshop



- Auto painting hanging spray lines for primer.
- Auto reciprocating spray painting lines.
- Painting hanging lines for topcoat.
- Flat spray lines for topcoat.
- UV coating area.
- Color checking room.

# Packaging Workshop



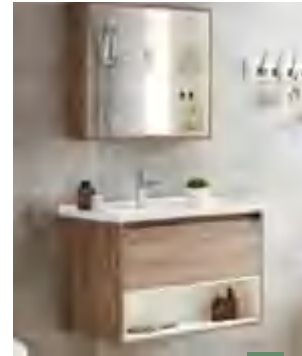
- Pre-assemble components preparation area.
- Full automatic packing assembly line.
- Hardware assembly area.
- Finished product inspection area



**Kitchen  
Cabinets**



**Bathroom  
Vanity**



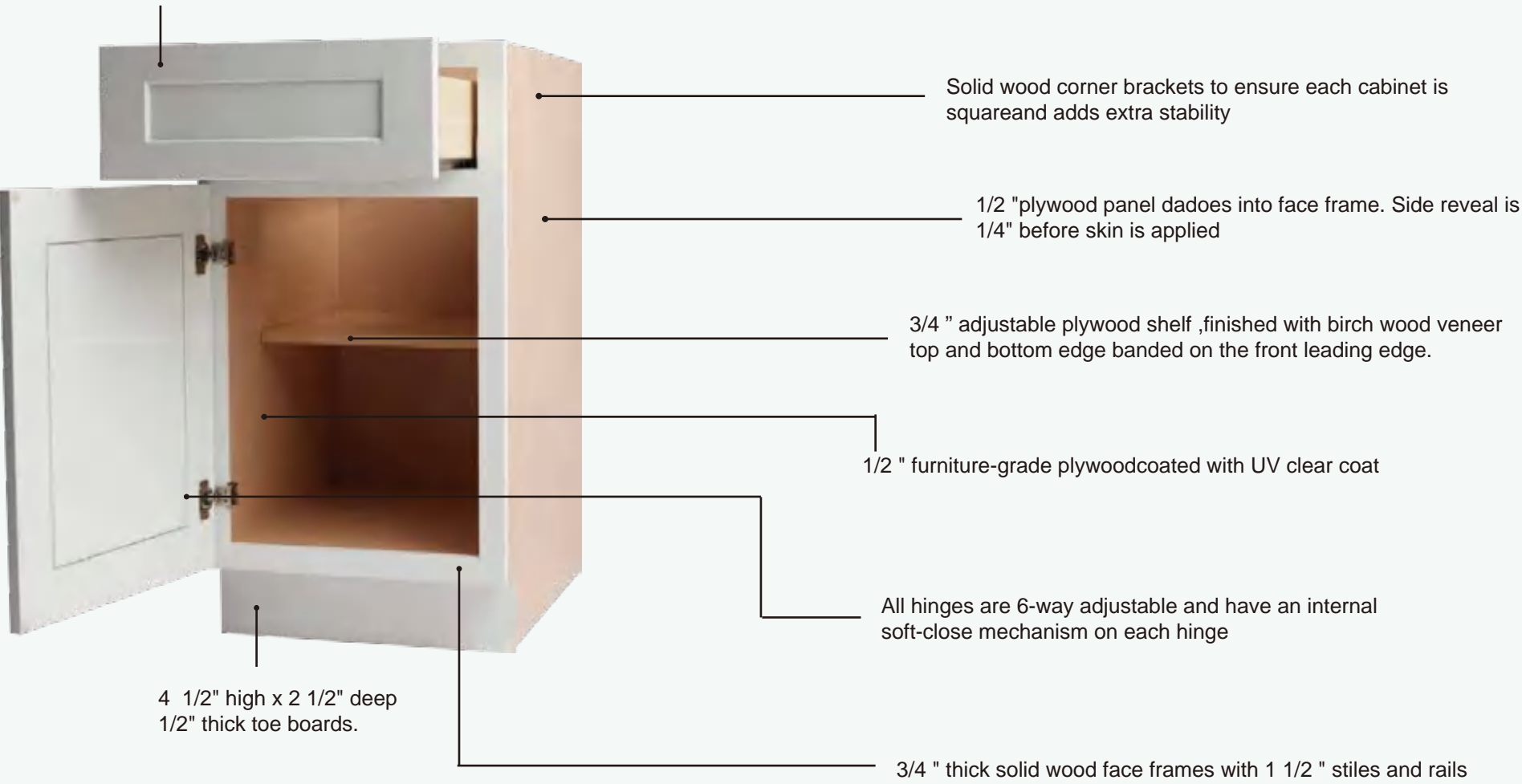
**Moulding  
Trim**



**PRODUCT  
CATEGORY**



5/8 " solid wood dovetail construction on all sides of drawer box with UV clearcoat on all exposed surfaces. Drawer glides are all steel constructed soft-close mechanisms. 3/8 " plywood drawer bottom





0611



0612



0613



0614



0615



0616



0617



0618



0619



0814



0815



0816



0817



0818



0819



0820



0821



0822



















Solidwood Door



SUM-01



SUM-02



SUM-03



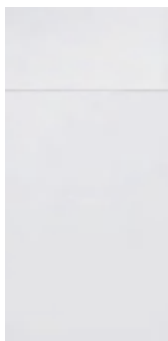
SUM-04



SUM-10



SUM-11



SUM-12



SUM-13



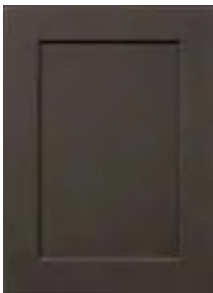
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SUM-06



SUM-07



SUM-14



SUM-15



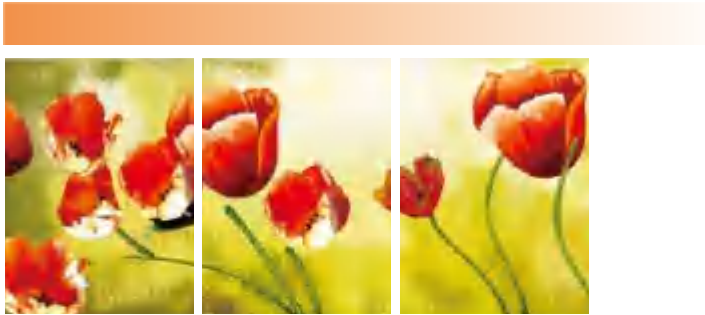
SUM-16



SUM-08



SUM-09



# Laminated Doors



SUM-01



SUM-02



SUM-03



SUM-04



SUM-13



SUM-14



SUM-15



SUM-16



SUM-05



SUM-06



SUM-07



SUM-08



SUM-17



SUM-18



SUM-20



SUM-09



SUM-10



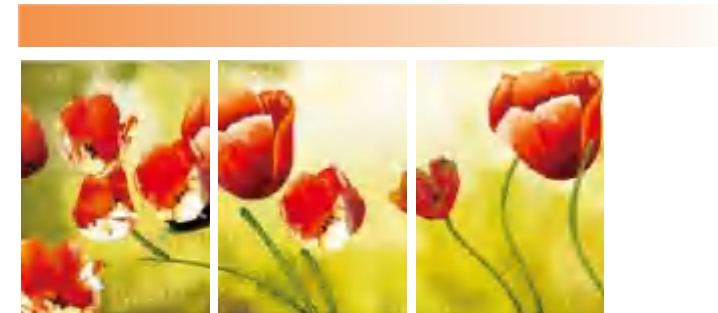
SUM-11



SUM-12



SUM-19



CABINET CONSTRUCTION OPTIONS

	STANDARD	SELECT	ALL PLYWOOD*
Hinges	6-Way adjustable hinge	<b>NEW Quiet</b> , 6-way adjustable Smart Stop™ self-closing hinge	<b>NEW</b> Quiet, 6-way adjustable Smart Stop self-closing hinge
Sides	3/8" Thick furniture board with matching laminate exterior		3/8" Thick plywood with finished veneer exterior
Back	3/8" Thick furniture board		3/8" Thick plywood
Top/ Bottom	1/2" Thick furniture board top and bottom on wall cabinets. 3/8" Thick furniture board bottom on base cabinets		1/2" Thick plywood top and bottom on wall cabinets 3/8" Thick plywood bottom on base cabinets
Corners	Four furniture board corner braces on base cabinets		Two lineal plywood front-to-back stretcher rails on base cabinets
Wall/Tall Shelves	Adjustable 3/4" thick furniture board		Adjustable 3/4" thick plywood
Base Shelves	Fixed 1/2" thick half-depth furniture board, and adjustable 3/4" thick full-depth furniture board on open and full-height base cabinets		Fixed 1/2" thick half-depth plywood, and adjustable 3/4" thick full-depth plywood in open and full-height base cabinets



6-way Adjustable Hinge

fully concealed, lifetime warranty cup hinge that adjusts and self-closes

I-Beam Braces

1/2" thick I-beam braces integrate sides, back and face frame for construction, shipping and optimal installation stability.



Full-Extension QuietClose Guides

Undermounted, concealed guides extend the drawer fully, complete with closing mechanism that prevents drawer from slamming.

Captured, Dovetail Drawer

Cheer-coated 3/4" nominal thick solid wood box constructed with furniture-quality dovetail joinery and fully captured, laminated bottom.

DRAWER CONSTRUCTION OPTIONS

	STANDARD	SELECT	ALL PLYWOOD*
Box	1/2" Thick furniture board sides, front and back	3/4" Nominal thick all wood sides, front and back with clear topcoat	
Bottom	3/8" Thick furniture board, fastened into four sides	1/4" Thick plywood, fully captured on four sides	
Guides	3/4 Extension, side-mount epoxy-coated	<b>NEW</b> Concealed, full-extension drawer guides with Smart Stop quiet closing mechanism	
Joinery	Stapled butt joint	Dovetail joint	
Depth	20" on base cabinets	21" on base cabinets	

\*All plywood components meet ANSI/HPVA HP-1 standards, and may contain MDF or particleboard.



Drawer Construction

Standard Drawer Construction  
3/4" all-wood sides; dovetail joinery  
\*Prior to processing  
Drawer bottom is 1/4" with birch clear-coated plywood, fully captured in box sides, front and back.

QuietClose Guides fully concealed, nylon roller runners, self-aligning guides.  
Our QuietClose premium full-extension guide provides a gentle, controlled self-closing that engages when the drawer is 2 inches from the cabinet. The drawer features smooth ball-bearing operation with a 70lb load capacity.

Valuc Deawer Option  
5/8" melamine drawer box is standard on the following door styles: Batton, Carlisle Woodgrain, Cavette, Kane, Marshall, Murphy, Nelson and Newton.  
Fully concealed nylon roller runners and self-aligning guides

Tandem Metal Drawer Option  
Double-walled metal sides.  
Melamine back and bottom.  
Drawer front attaches directly to the drawer box sides, Concealed, undermounted, full-extension guides and QuietClose self-closing mechanism.



# Drawing and specification

The cabinet specifications combines product information, illustrations and features all into one easy-to-use reference manual.

how to read CaBinE item Code

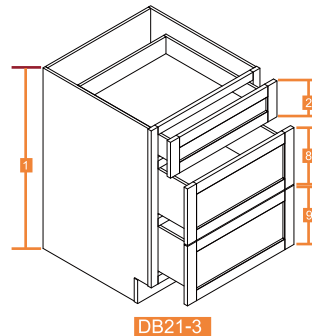
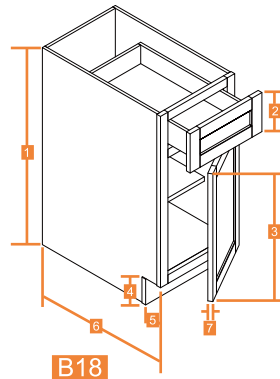


Example:



## KITCHen CaBinE diMension

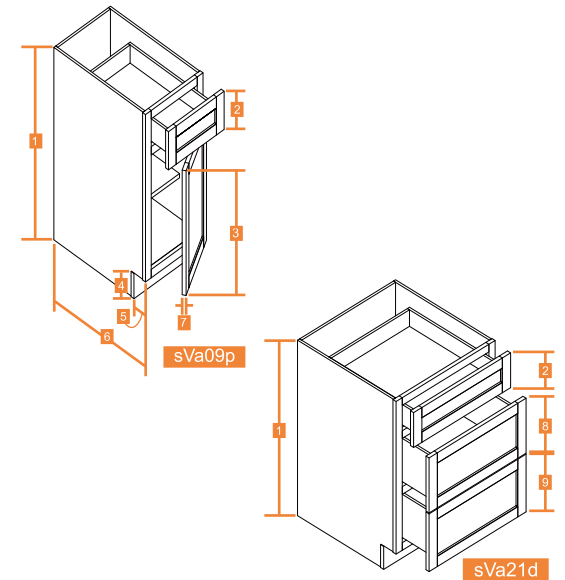
Thermofoil door style  
(HJPT-09)



- 1 - Standard 34-1/2"
- 2 - 6" on K10, M01, A7, K8, K3  
7" on J5, CO66, S1, S8
- 3 - 23" on K10, M01, A7, K8, K3  
22" on J5, CO66, S1, S8
- 4 - Standard 4-1/2"
- 5 - Standard 2-1/2"
- 6 - Standard 24" (To the face frame)
- 7 - Standard 3/4"
- 8 - 11-3/8" on K10, M01, A7, K8, K3  
10-7/8" on J5, CO66, S1, S8
- 9 - 11-3/8" on K10, M01, A7, K8, K3  
10-7/8" on J5, CO66, S1, S8

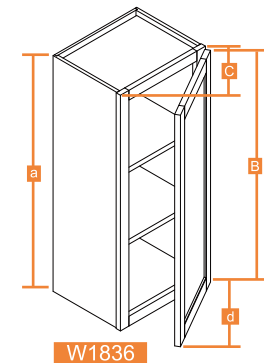
## VaniTY CaBinE diMension

- 1 - Standard 33"
- 2 - 6" on K10, M01, A7, K8, K3  
20" on J5, CO66, S1, S8
- 3 - 21-3/8" on K10, M01, A7, K8, K3  
20" on J5, CO66, S1, S8
- 4 - Standard 4-1/2"
- 5 - Standard 2-1/2"
- 6 - Standard 21" (To the face frame)
- 7 - Standard 3/4"
- 8 - 10-5/8" on K10, M01, A7, K8, K3  
10-3/16" on J5, CO66, S1, S8
- 9 - 10-5/8" on K10, M01, A7, K8, K3  
10-3/16" on J5, CO66, S1, S8



## Wall CaBinE diMension

- a - 36"
- b - 35-1/2" (Door dim.)
- c - 18"
- d - 17-3/4" (Door dim.)



## noTe

Vanity FA#### Cabinets, 1/8" - 1/2" deviation expected.

**door opening direction:** flip the wall Cabinet to change the hinge side.  
unscrew the Base Cabinet door to switch hinge side.

# Drawing and specification

## BASE CABINET WITH ONE DOOR, ONE DRAWER



- B09
- B12
- B15
- B18
- B21

1 Drawer 1 Door 1 Adj. Shelf

## BASE CABINET WITH TWO DOORS, ONE DRAWER



- B24
- B27

1 Drawer 2 Doors 1 Adj. Shelf

## BASE CABINET WITH TWO DOORS, TWO DRAWERS



- B30
- B33
- B36
- B42

2 Drawers 2 Doors 1 Adj. Shelf

## BASE CABINET WITH THREE DRAWERS



- DB12-3
- DB15-3
- DB18-3
- DB18-3
- DB21-3
- DB24-3
- DB30-3
- DB36-3

1 Small Drawer 2 Large Drawers

## BASE CORNER/DIAGONAL CABINET



- CBD36

1 Full Door; 14 3/4" x 29-1/4"  
2 Wooden Round Susans

## WALL CABINET - GLASS INSERT - READY - 42"H



- WM1542H
- WM1842H
- WM2442H
- WM2742H
- WM3042H

15"-18"W: 1 Door  
24"-30"W: 2 Doors  
Matching Color Interior

## REFRIGERATOR WALL CABINET



- W361227
- W361527
- W361827
- W362127
- W362427

27" Deep  
2 Doors  
12"-21"H: No Shelf  
24" High: 1 Adj. Shelf

## WALL BLIND CORNER CABINET - L/R



- WCC3030
- WCC3036
- WCC3042

1 Door  
30" & 36"H: 2 Adj. Shelves  
42"H: 3 Adj. Shelves

## WALL DIAGONAL CABINET



- WDC2430
- WDC2436
- WDC2442
- WDC273615
- WDC274215

1 Door: 14-3/4" W  
30" & 36" H: 2 Adj. Shelves  
42" High: 3 Adj. Shelves

## WALL DIAGONAL CABINET - GLASS INSERT READY



- WMDC2430H
- WMDC2436H
- WMDC2442H
- WMDC273615H

1 Door: 14-3/4" W  
30" & 36" H: 2 Adj. Shelves  
Not Included  
42" High: 3 Adj. Shelves Not Included  
Matching Color Interior  
27" Wide x 15" Deep

## BASE SUPER SUSAN CABINET



- LS3612

2 Doors: 10-1/2"W x 29-1/4"H  
2 Wooden Kidney Shaped Susans

## BASE DIAGONAL SINK CABINET



- CSB36

1 Full door: 14-3/4" x 29-1/4"  
No shelf

Note:  
Back panel  
Not cut off  
for Plumbing

## BASE BLIND CORNER CABINET (L/R)

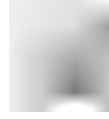


- BBC42

1 Drawer  
1 Door  
1 Adj. Shelf

Note:  
Min 3" Pull off  
of the Wall  
When install

## SINK BASE CABINET



- SB30
- SB33
- SB36
- SB42

2 Dummy drawers  
2 Doors  
No Shelf

Note:  
Back panel  
already cut  
for Plumbing

## SPICE PULL - OUT BASE CABINET



- SP09

Door: 8-3/4" W x 29-1/4"H  
3 Wooden Shelves  
Standard Ball Bearing Side Glide

## APPLIANCE GARAGE / COUNTER TAMBOUR



- AG2418
- AG2718

All-wood  
Standard 18" High  
24", 27" Deep

## WALL END CORNER CABINET



- WEC1230
- WEC1236
- WEC1242

2 Doors: 8-3/4"W  
30" & 36" High: 2 Adj. Shelves  
42" High: 3 Adj. Shelves

## MICROWAVE CABINET - OPEN SHELF



- WBL2730
- WBL2736
- WBL2742

2 Doors  
1 Open Shelf  
Opening: 24" W x 16"H  
Shelf Overhang: 5-1/4"

## BASE END OPEN SHELF (L/R)



- BES09

9"W X 24"D  
3 Fixed Shelves  
Matching Color Finish  
Specify Left or Right When  
ordering Assembly

## WALL END OPEN SHELF (L/R)



- WES0930
- WES0936
- WES0942

9"W X 12"D  
30" & 36" High: 3 Fixed Shelves  
42" High: 4 Fixed Shelves  
Matching Color Finish

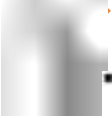
## SPICE DRAWER BASE CABINET



- BWRC6

5 Square Drawers: 5-3/4" x 5-1/2"  
No Glides

## WASTE BIN BASE CABINET



- BWBK18-2

1 Drawer  
1 Door  
1 Bin Cut-out

## BASE END CORNER CABINET



- BEC24

2 Dummy Drawers  
2 Doors  
1 Adj. Shelf

## WALL CABINET 12"H



- W3012
- W3612

2 Doors  
No shelf

## WALL CABINET 15"H



- W3015
- W3615

2 Doors  
No Shelf

## WALL SPICE DRAWER CABINET



- WWRC6

5 Drawers: 5-3/4" x 5-1/2"  
30" Wide  
6" High  
12" DEEP

## TAPERED WOOD HOOD



- RHE3624
- RHE4224

36", 42" Wide  
6" High  
9" Deep

## WINE RACK



- 30WR
- 36WR

15" High  
30WR: 10 compartments  
36WR: 14 compartments

## GLASS RACK



- 30GR
- 36GR

ALL-wood  
1-1/2" High  
Matching Color Finish

## PLATE RACK CABINET



- WCD3018
- WGD3618

All-Wood  
18"H with 15"H Opening  
WCD3018: 10 Plates  
WGD3618: 12 Plates

## WALL CABINET 18"H



- W3018
- W3618

## WALL CABINET 21"H



- W3021
- W3621

2 Doors  
No Shelf

## WALL CABINET 24"H



- W3024
- W3624

2 Doors  
1 Adj. Shelf

## WALL CABINET 30"H



- W0930
- W1230
- W1530
- W1830
- W3630
- W2130

9"-21"W: 1 Door  
24"-42"W: 2 Doors  
2 Adj. Shelves

## WALL CABINET 36"H



- W2430
- W2730
- W3030
- W3330
- W3630
- W4230

## KNEE DRAWER



- FD24
- FD30

21" Deep  
1 Drawer

## ROLL - OUT TRAY STANDARD SIDE GLIDE



- RD15
- RD18
- RD21
- RD24
- RD27
- RD30
- RD33
- Rd36

## PANTRY CABINET - WITH ROLL-OUT TRAYS



- WP188427
- WP189027
- WP189627

18" Wide: 2 Doors  
24" & 30" Wide: 4 Doors  
3 Roll outs with Ball Bearing Glide  
1 Shelf in the bottom box

84" & 90"H: 2 Adj. Shelves in the  
Top Box  
96"H: 3 Adj. Shelves in the Top Box  
Upper Door: 30", 36", 42"H  
Lower Door: 49-1/2"H

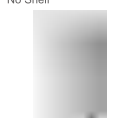
## OVEN CABINET-SINGLE



- OC308427
- OC309027
- OC309627
- OC338427
- OC339027
- OC339627

27" Deep  
2 Doors: 12", 18", 24" H

## WALL CABINET 36"H



- W0936
- W1236
- W1536
- W1836
- W2136

9"-21"W: 1 Door  
24"-42"W: 2 Doors  
2 Adj. Shelves

## WALL CABINET 42"H



- W2436
- W2736
- W3036
- W3336
- W3636
- W4236

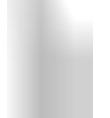
9"-21"W: 1 Door  
24"-42"W: 2 Doors  
3 Adj. Shelves

## WALL CABINET 42"H



- W2442
- W2742
- W3042
- W3342
- W3642
- W4242

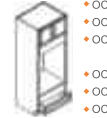
## WALL CABINET - GLASS INSERT - READY - 30"H



- WM1530H
- WM1830H
- WM2436H
- WM2736H
- WM3036H

15"-18"W: 1 Door  
24"-30"W: 2 Doors  
2 Adj. Shelves Not Included  
Matching Color Interior

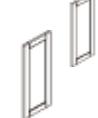
## OVEN CABINET - DOUBLE



- OC308427WO
- OC309027WO
- OC309627WO
- OC338427WO
- OC339027WO
- OC339627WO

27" Deep  
1 Drawer: 7-1/2"H  
2 Doors: 12", 18", 24"H

## DUMMY DOOR - FULL DOOR



- W1230F
- W1236F
- W1242F
- W1530F
- W1536F
- W1542F

12", 15", 21", 24" Wide  
28", 30", 36", 42" High  
3/4" Thick

21"W x 28" H (Vanity)  
Predrilled Hinge Holes

## DUMMY DOOR - TALL DOORS



- BDD8424
- BDD9024
- BDD9624
- BDD8427
- BDD9027
- BDD9627

4 Dummy Doors  
84", 90", 96" High  
24", 27" Deep  
3/4" Thick

No Face-frame  
Use it for Tall Cabinets  
Predrilled high Holes

## DISHWASHER RETURN PANEL



- DWR (L/R)

3" Return Filler  
23-1/4" Deep Panel  
34-1/2" High

# Drawing and specification

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